

Date: Thursday, 30/10/2008 2:54:47 PM  
User: Linda Lacelle

**Process Sheet**

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : 212 DETAIL PARTS
<b>Job Number</b> : 43101	
<b>Estimate Number</b> : 13228	
<b>P.O. Number</b> :	<b>Part Number</b> : D2127251221
<b>This Issue</b> : 30/10/2008 <b>S.O. No.</b> :	<b>Drawing Number</b> : D212-725-1
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : / / <b>Type</b> : PURCHASED PARTS	<b>Drawing Revision</b> :
<b>Previous Run</b> : 42700	<b>Material</b> : N/A
<b>Written By</b> :	<b>Due Date</b> : 06/11/2008 <b>Qty:</b> 1 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> :	
<b>Comment</b> :	

**Additional Product**

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	PG	PURCHASING
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**Comment:** PURCHASING

Issue P/O: \_\_\_\_\_ to Eagle Copters

"Assembly of D212-725-1-221 with Dart IPP D212-725-1-221"

Send a copy of this IPP

*[Signature]* 08/11/02

2.0	D2127251221	Gusset
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
ANGLE

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
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**Comment:** Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty	Part Number	Description	Batch
1	D212-725-1-221	ANGLE	W/ 45211

Attach serviceable tags

*[Signature]* 08/11/02

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-221 REV. E

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Thursday, 30/10/2008 2:54:47 PM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 43101

Part Number: D2127251221

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



AS

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

08/11/02

5.0

QC5

INSPECT WORK TO CURRENT STEP



AS

Comment: INSPECT WORK TO CURRENT STEP

08/11/02

6.0

PACKAGING 1

PACKAGING RESOURCE #1



n/A AS

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

08/11/02

7.0

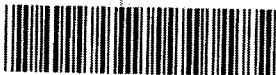
QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Work Order Number: 45211

Manufacture Dart Parts - Eagle S

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.*

**Squawk: 1.61**

Discrepancy:

Fabricate D212-725-1-217, Web for Dart Aerospace.

Resolution:

D212-725-1-217, Web fabricated IAW D212-725-1 Dwg Pg. 76.  
Material AISI304 .020 Batch No. 1758.

**1.61** Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

**AMO 6-81** Signature: Colin Gould on 10/28/2008

**Squawk: 1.62**

Discrepancy:

Fabricate D212-725-1-219, ARC Seal Retainer for Dart Aerospace.

Resolution:

D212-725-1-219, ARC Seal Retainer fabricated IAW D212-725-1 Dwg Pg. 77. Material AISI 304 .020 Batch No. 1758.

**1.62** Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

**AMO 6-81** Signature: Colin Gould on 10/28/2008

**Squawk: 1.63**

Discrepancy:

Fabricate ~~D212-725-1-221~~, Gusset for Dart Aerospace.

Resolution:

D212-725-1-221, Gusset fabricated IAW D212-725-1 Dwg Pg. 78. Material AISI 304 .020 Batch No. 1758.

**1.63** Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

**AMO 6-81** Signature: Colin Gould on 10/28/2008

**Squawk: 1.64**

Discrepancy:

Fabricate D212-725-1-223, Angle for Dart Aerospace.

Resolution:

D212-725-1-223, Angle fabricated IAW D212-725-1 Dwg Pg. 78.  
Material AISI304 .020 Batch No.1758

**1.64** Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

**AMO 6-81** Signature: Colin Gould on 10/28/2008

**Squawk: 1.65**

Discrepancy:

Fabricate D212-725-1-225, Seal Retainer for Dart Aerospace.

Resolution:

D212-725-1-225, Seal Retainer fabricated IAW D212-725-1 Dwg Pg. 79. Material AISI304 .020 Batch No. 1758.

**1.65** Work Done By: Alvin Werner

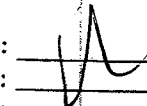
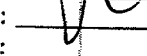
*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

**AMO 6-81** Signature: Colin Gould on 10/28/2008

\*\*\*\*\* Original Maintenance Releases and Independent Control Inspection details are stored electronically at \*\*\*\*\*  
\*\*\*\*\* Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software \*\*\*\*\*

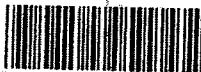
Date: Thursday, 30/10/2008 2:54:47 PM  
 User: Linda Lacelle

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : 212 DETAIL PARTS
Job Number : 43101	
Estimate Number : 13228	
P.O. Number :	Part Number : D2127251221
This Issue : 30/10/2008 S.O. No. :	Drawing Number : D212-725-1
Prsht Rev. : NC	Project Number : N/A
First Issue : 1/1 Type : PURCHASED PARTS	Drawing Revision :
Previous Run : 42700	Material : N/A
Written By : 	Due Date : 06/11/2008 Qty: 1 Um: Each
Checked & Approved By : 	
Comment :	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 7497 to Eagle Copters *208110/31*  
 "Assembly of D212-725-1-221 with Dart IPP D212-725-1-221"  
 Send a copy of this IPP *08/11/02*

2.0	D2127251221	Gusset
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
 ANGLE

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
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Comment: Sub-Contracting OUTSIDE SERVICES

## EAGLE

Pick:Qty	Part Number	Description	Batch
1	D212-725-1-221	ANGLE	<u>76 45211</u>

Attach serviceable tags *08/11/02*

## 2- EAGLE

Fabricate/Pick the following parts in accordance with:  
 D212-725-1-221 REV. E

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Thursday, 30/10/2008 2:54:47 PM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 43101

Part Number: D2127251221

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

AS

08/11/02

5.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

AS

08/11/02

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

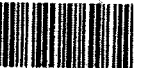
N/A AS

08/11/02

7.0

QC21

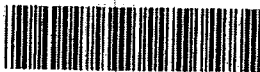
FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/11/04

Job Completion



U 08.11.03

Work Order Number: 45211

Manufacture Dart Parts - Eagle S

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.*

**Squawk: 1.61**

Discrepancy:

Fabricate D212-725-1-217, Web for Dart Aerospace.

Resolution:

D212-725-1-217, Web fabricated IAW D212-725-1 Dwg Pg. 76.  
Material AISI304 .020 Batch No. 1758.

1.61 Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

AMO 6-81 Signature: Colin Gould on 10/28/2008

**Squawk: 1.62**

Discrepancy:

Fabricate D212-725-1-219, ARC Seal Retainer for Dart Aerospace.

Resolution:

D212-725-1-219, ARC Seal Retainer fabricated IAW D212-725-1 Dwg Pg. 77. Material AISI 304 .020 Batch No. 1758.

1.62 Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

AMO 6-81 Signature: Colin Gould on 10/28/2008

**Squawk: 1.63**

Discrepancy:

Fabricate D212-725-1-221, Gusset for Dart Aerospace.

Resolution:

D212-725-1-221, Gusset fabricated IAW D212-725-1 Dwg Pg. 78. Material AISI 304 .020 Batch No. 1758.

1.63 Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

AMO 6-81 Signature: Colin Gould on 10/28/2008

**Squawk: 1.64**

Discrepancy:

Fabricate D212-725-1-223, Angle for Dart Aerospace.

Resolution:

D212-725-1-223, Angle fabricated IAW D212-725-1 Dwg Pg. 78. Material AISI304 .020 Batch No.1758

1.64 Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

AMO 6-81 Signature: Colin Gould on 10/28/2008

**Squawk: 1.65**

Discrepancy:

Fabricate D212-725-1-225, Seal Retainer for Dart Aerospace.

Resolution:

D212-725-1-225, Seal Retainer fabricated IAW D212-725-1 Dwg Pg. 79. Material AISI304 .020 Batch No. 1758.

1.65 Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

AMO 6-81 Signature: Colin Gould on 10/28/2008

\*\*\*\*\* Original Maintenance Releases and Independent Control Inspection details are stored electronically at \*\*\*\*\*  
\*\*\*\*\* Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software \*\*\*\*\*

Date: Thursday, 30/10/2008 2:54:47 PM  
 User: Linda Lacelle

## Process Sheet

<b>Customer</b> :	CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> :	212 DETAIL PARTS
<b>Job Number</b> :	43101		
<b>Estimate Number</b> :	13228		
<b>P.O. Number</b> :		<b>Part Number</b> :	D2127251221
<b>This Issue</b> :	30/10/2008	<b>S.O. No.</b> :	
<b>Prsht Rev.</b> :	NC	<b>Drawing Number</b> :	D212-725-1
<b>First Issue</b> :	/ /	<b>Project Number</b> :	N/A
<b>Previous Run</b> :	42700	<b>Drawing Revision</b> :	
<b>Written By</b> :		<b>Material</b> :	N/A
<b>Checked &amp; Approved By</b> :		<b>Due Date</b> :	06/11/2008
<b>Comment</b> :		<b>Qty:</b>	1
		<b>Um:</b>	Each

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	PG	PURCHASING
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**Comment:** PURCHASINGIssue P/O: 7497 to Eagle Copters

"Assembly of D212-725-1-221 with Dart IPP D212-725-1-221"

Send a copy of this IPP

C 208/10/31

①

2.0	D2127251221	Gusset
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
 ANGLE

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
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**Comment:** Sub-Contracting OUTSIDE SERVICES

## EAGLE

Pick:Qty Part Number Description Batch

1 D212-725-1-221 ANGLE \_\_\_\_\_

Attach serviceable tags

## 2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-221 REV. \_\_\_\_\_

Material Certification / Proof of Traceability / Certificate of Conformity required

## Process Sheet

**Customer:** CU-DAR001 Dart Helicopters Services

**Drawing Name:** 212 DETAIL PARTS

**Job Number:** 43101

**Part Number:** D2127251221

Job Number:



**Seq. #:**

**Machine Or Operation:**

**Description :**

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



**Comment:** Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

5.0

QC5

INSPECT WORK TO CURRENT STEP



**Comment:** INSPECT WORK TO CURRENT STEP

6.0

PACKAGING 1

PACKAGING RESOURCE #1



**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

7.0

QC21

FINAL INSPECTION/W/O RELEASE



**Comment:** FINAL INSPECTION/W/O RELEASE

Job Completion

